

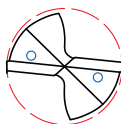
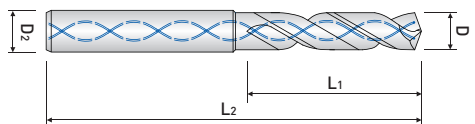
3 X D / POWER MAX DRILL STUB / INTERNAL COOLANT

- Suitable for high speed cutting with newly developed raw-material and new coating.

SF503 ...series



EDP. No.	Dia.			L ₁	L ₂	D ₂	STOCK	
	mm	fraction	inch					
SF503030	3.0	-	.1193	18	60	3	•	
SF503031	3.1	-	.1233	20		4	•	
SF50303175	3.175	-	.1250				•	
SF503032	3.2	-	.1260				•	
SF50303246	3.264	-	.1285				•	
SF503033	3.3	-	.1299				•	
SF503034	3.4	-	.1339				•	
SF503035	3.5	-	.1378				•	
SF50303572	3.572	-	.1406				•	
SF503036	3.6	-	.1417				•	
SF503037	3.7	-	.1457	•				
SF503038	3.8	-	.1496	24	5	•		
SF503039	3.9	-	.1535			•		
SF503040	4.0	-	.1575			•		
SF50304039	4.039	-	.1590			26	6	•
SF503041	4.1	-	.1614					•
SF503042	4.2	-	.1654					•
SF503043	4.3	-	.1693					•
SF503044	4.4	-	.1732					•
SF503045	4.5	-	.1772					•
SF503046	4.6	-	.1811					•
SF503047	4.7	-	.1850	•				
SF50304763	4.763	-	.1875	•				
SF503048	4.8	-	.1890	•				
SF503049	4.9	-	.1929	28	7	•		
SF503050	5.0	-	.1969			•		
SF503051	5.1	-	.2008			•		
SF50305159	5.159	-	.2031			•		
SF503052	5.2	-	.2047			•		
SF503053	5.3	-	.2087			•		
SF503054	5.4	-	.2126			•		
SF503055	5.5	-	.2165			•		
SF50305558	5.558	-	.2188			30	8	•
SF503056	5.6	-	.2205					•
SF503057	5.7	-	.2244	•				
SF503058	5.8	-	.2283	•				
SF503059	5.9	-	.2323	•				
SF50305953	5.953	-	.2344	•				
SF503060	6.0	-	.2362	•				
SF503061	6.1	-	.2402	34	9			•
SF503062	6.2	-	.2441					•
SF503063	6.3	-	.2480					•



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SF503 ...series



EDP. No.	Dia.			L ₁	L ₂	D ₂	STOCK		
	mm	fraction	inch						
SF5030635	6.350	-	.2500	34	74	7	•		
SF503064	6.4	-	.2520				•		
SF503065	6.5	-	.2559				•		
SF503066	6.6	-	.2598				•		
SF503067	6.7	-	.2638	37			74	7	•
SF50306747	6.747	-	.2656						•
SF503068	6.8	-	.2677						•
SF503069	6.9	-	.2717						•
SF503070	7.0	-	.2756	40	79	8			•
SF503071	7.1	-	.2795						•
SF50307145	7.145	-	.2813						•
SF503072	7.2	-	.2835						•
SF503073	7.3	-	.2874	43			84	9	•
SF503074	7.4	-	.2913						•
SF503075	7.5	-	.2953						•
SF50307541	7.541	-	.2969						•
SF503076	7.6	-	.2992	47	89	10			•
SF503077	7.7	-	.3031						•
SF503078	7.8	-	.3071						•
SF503079	7.9	-	.3110						•
SF50307938	7.938	-	.3125	43			84	9	•
SF503080	8.0	-	.3150						•
SF503081	8.1	-	.3189						•
SF503082	8.2	-	.3228						•
SF503083	8.3	-	.3268	47	89	10			•
SF50308334	8.334	-	.3281						•
SF503084	8.4	-	.3307						•
SF503085	8.5	-	.3346						•
SF503086	8.6	-	.3386	43			84	9	•
SF503087	8.7	-	.3325						•
SF50308733	8.733	-	.3338						•
SF503088	8.8	-	.3465						•
SF503089	8.9	-	.3504	47	89	10			•
SF503090	9.0	-	.3543						•
SF503091	9.1	-	.3583						•
SF50309129	9.129	-	.3594						•
SF503092	9.2	-	.3622	47			89	10	•
SF503093	9.3	-	.3661						•
SF503094	9.4	-	.3701						•
SF503095	9.5	-	.3740						•
SF50309525	9.525	-	.3750	47	89	10			•
SF503096	9.6	-	.3780						•

EDP. No.	Dia.			L ₁	L ₂	D ₂	STOCK			
	mm	fraction	inch							
SF503097	9.7	-	.3819	47	89	10	•			
SF503098	9.8	-	.3858				•			
SF503099	9.9	-	.3898				•			
SF50309921	9.921	25/64	.3906				•			
SF503100	10.0	-	.3937				•			
SF503101	10.1	-	.3976	51	95	11	•			
SF503102	10.2	-	.4016				•			
SF503103	10.3	-	.4055				•			
SF5031032	10.32	13/32	.4063				•			
SF503104	10.4	-	.4094				•			
SF503105	10.5	-	.4134				•			
SF503106	10.6	-	.4173				•			
SF503107	10.7	-	.4213				•			
SF50310716	10.716	27/64	.4219				•			
SF503108	10.8	-	.4252				•			
SF503109	10.9	-	.4291				•			
SF503110	11.0	-	.4331				•			
SF503111	11.1	-	.4370				54	102	12	•
SF50311113	11.113	7/16	.4375							•
SF503112	11.2	-	.4409							•
SF503113	11.3	-	.4449	•						
SF503114	11.4	-	.4488	•						
SF503115	11.5	-	.4528	•						
SF503116	11.6	-	.4567	•						
SF503117	11.7	-	.4606	•						
SF503118	11.8	-	.4646	•						
SF503119	11.9	-	.4685	•						
SF50311908	11.908	15/32	.4688	•						
SF503120	12.0	-	.4724	•						
SF503121	12.1	-	.4764	57	102	13				•
SF503122	12.2	-	.4803							•
SF503123	12.3	-	.4843							•
SF50312304	12.304	31/64	.4844				•			
SF503124	12.4	-	.4882				•			
SF503125	12.5	-	.4921				•			
SF503126	12.6	-	.4961				•			
SF503127	12.7	-	.5000				•			
SF503128	12.8	-	.5039				•			
SF503129	12.9	-	.5079				•			
SF503130	13.0	-	.5118				•			
SF50313096	13.096	33/64	.5156				60	107	14	•
SF503131	13.1	-	.5157							•
SF503132	13.2	-	.5197							•
SF503133	13.3	-	.5236							•
SF503134	13.4	-	.5276	•						
SF50313494	13.494	17/32	.5313	•						
SF503135	13.5	-	.5315	•						

EDP. No.	Dia.			L ₁	L ₂	D ₂	STOCK
	mm	fraction	inch				
SF503136	13.6	-	.5354	60	107	14	•
SF503137	13.7	-	.5394				•
SF503138	13.8	-	.5433				•
SF50313891	13.891	35/64	.5469				•
SF503139	13.9	-	.5472				•
SF503140	14.0	-	.5512				•
SF503141	14.1	-	.5551				•
SF503142	14.2	-	.5591	62	111	15	•
SF50314288	14.288	9/16	.5625				•
SF503143	14.3	-	.5630				•
SF503144	14.4	-	.5669				•
SF503145	14.5	-	.5709				•
SF503146	14.6	-	.5748				•
SF503147	14.7	-	.5787				•
SF503148	14.8	-	.5827				•
SF503149	14.9	-	.5866				•
SF503150	15.0	-	.5906				•
SF50315081	15.081	19/32	.5937				64
SF503151	15.1	-	.5945	•			
SF503152	15.2	-	.5984	•			
SF503154	15.4	-	.6063	•			
SF503155	15.5	-	.6102	•			
SF503156	15.6	-	.6142	•			
SF503157	15.7	-	.6181	•			
SF503158	15.8	-	.6220	•			
SF50315875	15.875	5/8	.6250	•			
SF503160	16.0	-	.6299	•			
SF503161	16.1	-	.6339	66	119	17	
SF503163	16.3	-	.6417				•
SF503165	16.5	-	.6496				•
SF50316667	16.667	21/32	.6562				•
SF503170	17.0	-	.6693				•
SF503171	17.1	-	.6732	66	123	18	•
SF503172	17.2	-	.6772				•
SF50317463	17.463	11/16	.6875				•
SF503175	17.5	-	.6890				•
SF503177	17.7	-	.6969				•
SF503178	17.8	-	.7008				•
SF503180	18.0	-	.7087				•
SF503181	18.1	-	.7126	70	127	19	•
SF503182	18.2	-	.7165				•
SF503185	18.5	-	.7283				•
SF503190	19.0	-	.7480				•
SF503191	19.1	-	.7520	70	131	20	•
SF503195	19.5	-	.7677				•
SF503197	19.7	-	.7756				•
SF503200	20.0	-	.7874				•

■ Tolerance μm=1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h8)	0 -14	0 -18	0 -22	0 -27	0 -33
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13